



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4038-3

Job Sheet 166969



Part No: D4038-3

Job Qty: 2 ea

Part Name: Angle, Aft, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/20/17

Job Tracking No:

Due Date: 10/25/17

Created By: Justin Goldston

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea		10/25/17	0.00	0.00	Start Up Machining	
100	Bandsaw	2 pcs		10/25/17	0.00	0.00	Bandsaw1	
110	CNC Vertical Machining	2 pcs		10/25/17	0.00	0.00	HAAS 1	<i>17-10-20</i>
120	QC	2 pcs		10/25/17	0.00	0.00	QC2	
130	QC	2 pcs		10/25/17	0.00	0.00	QC8	
140	HandFinish	2 pcs		10/25/17	0.00	0.00	HandFinish1	<i>2017/10/30 JSL</i>
150	QC	2 pcs		10/25/17	0.00	0.00	QC3	<i>38</i>
160	Packaging	2 pcs		10/25/17	0.00	0.00	Packaging3	<i>SV 9-89</i>
170	QC21-SA	2 Ea		10/25/17	0.00	0.00	QC21	<i>ML5 17-11-07</i>

Part Op 100 - Cut Blank 7.625" long

Descriptions: 110 - Mill as per Dwg & Folio FA880 Dwg Rev: _____ Folio Rev: _____ Deburr

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6A4.000W.250	1	9	0	0

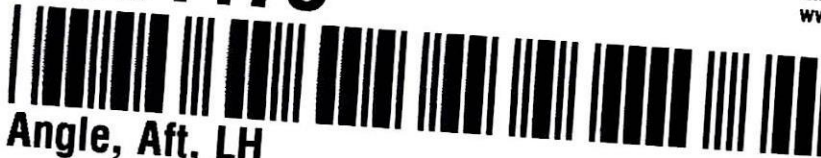
Part Specifications

Specifications could not be found.

Plex 10/20/17 1:53 PM Dart.Gagnon.Michelle

DART
AEROSPACE

S001173



Angle, Aft, LH

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com
www.dartaerospace.com

PART NO:

D4038 - 3

Revision:

Operation:

Quantity:

Change No:

HandFinish

2

Mfg Date: 10/20/17

Job No: 166969



Dart Hawkesbury
1270 Aberdeen St
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D4038-3

Job Sheet 166791



Part No: D4038-3

Job Qty: 2 ea

Part Name: Angle, Aft, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/17/17

Job Tracking No:

Due Date: 10/25/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea		10/25/17	0.00	0.00	Start Up Machining	5001150
100	Bandsaw	2 pcs		10/25/17	0.00	0.00	Bandsaw1	
110	CNC Vertical Machining	2 pcs		10/25/17	0.00	0.00	HAAS 1	
120	QC	2 pcs		10/25/17	0.00	0.00	QC2	
130	QC	2 pcs		10/25/17	0.00	0.00	QC8	
140	HandFinish	2 pcs		10/25/17	0.00	0.00	HandFinish1	
150	QC	2 pcs		10/25/17	0.00	0.00	QC3	
160	Packaging	2 pcs		10/25/17	0.00	0.00	Packaging3	
170	QC21-SA	2 Ea		10/25/17	0.00	0.00	QC21	

Part Op 100 - Cut Blank 7.625" long

Descriptions: 110 - Mill as per Dwg & Folio FA880 Dwg Rev: _____ Folio Rev: _____ Deburr

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Bandsaw	M6061T6A4.000W.250	1	11	0	0

Part Specifications

Specifications could not be found.

Plex 10/20/17 9:42 AM Dart.Gagnon.Michelle

5001173

SOLD

~~166969~~
166969

update
Oct 20/17.
umse



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Hawkesbury, ON
K6A 1K7
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D4038-3
Job Sheet 166791



Part No: D4038-3

Job Qty: 2 ea

Part Name: Angle, Aft, LH



Part Weight: 0 lbs

Job Created: 10/17/17

Due Date: 10/25/17

Type: SOLD

Ship Via:

Status: Scheduled

Priority: High

Job Tracking No:

Created By: Mario Poulin

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea		10/25/17	0.00	0.00	Start up container	
100	Bandsaw	2 pcs		10/25/17	0.00	0.00	Bandsaw1	
110	CNC Vertical Machining	2 pcs		10/25/17	0.00	0.00	HAAS 1	
120	QC	2 pcs		10/25/17	0.00	0.00	QC2	
130	QC	2 pcs		10/25/17	0.00	0.00	QC8	
140	HandFinish	2 pcs		10/25/17	0.00	0.00	HandFinish1	
150	QC	2 pcs		10/25/17	0.00	0.00	QC3	
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Part Op 100 - Cut Blank 7.625" long

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Bandsaw	M6061T6A4.000W.250	1	11	0	0

Part Specifications

Specifications could not be found.

Plex 10/17/17 9:12 AM dart.poulin.mario

Revised. cmz
Oct. 20/17.

DART AEROSPACE LTD		Work Order: 166788
Description: Angle, Aft, LH		Part Number: D4038-3
Inspection Dwg: D4038	Rev: E	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.00	+/-0.030	4.000			Vern L Pga	
1.25	+/-0.030	1.253				
4.00	+/-0.030	3.998				
1.25	+/-0.030	1.251				
0.250	+/-0.010	.245				
R0.250	+/-0.010	.250			Rad gauge	
2.904	+/-0.010	2.902			Vern L Pga	
0.581	+/-0.010	.582				
0.669	+/-0.010	.669				
0.735	+/-0.010	.734				
0.500	+/-0.010	.501				
2.00	+/-0.030	2.01				
0.500	+/-0.010	.502				
Ø0.316	+0.006/-0.001	.316			gauge Pin	
Ø0.189	+0.005/-0.001	.189				
R0.13	+/-0.030	.125			Rad gauge	
0.70	+/-0.030	.700			Vern L Pga	
1.000	+/-0.010	.998				
1.500	+/-0.010	1.501				
0.50	+/-0.030	.503				
7.50	+/-0.030	7.503				
1.750	+/-0.010	1.750				
1.270	+/-0.010	1.272				
R0.13	+/-0.030	.125			Rad gauge	
0.589	+/-0.010	.591			Vern L Pga	
2.125	+/-0.010	2.125				
1.00	+/-0.030	1.00				
1.19	+/-0.030	1.190				

Measured by: DAS 9-89	Audited by: [Signature]	Preliminary Approval:
Date: 17-10-20	Date: 17/10/29	Date:

Rev	Date	Change	Revised by	Approved
A	10.06.08	New Issue	KJ	
B	11.04.05	Dimensions updated per Dwg Rev D	KJ	
C	11.06.21	Dimensions updated per Dwg Rev E	KJ	